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Application :			Technical Data Sheet of UnBleached Kraft							
Bakery Bags, Food items Packing,										
Grocery Bags, Wrapping, Printing										
			Unbleached Kraft							
Certificate: ISO 9001,ISO 14001,ISO 45001			GSM Range				32 GSM - 80 GSM			
ISO 22000			Grade Name				DEP (DELUXE PLAIN) DER (DELUXE RIBBED)			
Parameters	Units	Test Method	GSM Range							
			32	40	50	55	60	70	80	100
GSM Tolerance	g/m2		±2	±5%	±5%	±5%	±5%	±5%	±5%	±5%
Average Tear Factor	Min.	(T 414 om – 82)	45	50	50	50	50	50	50	50
Avg.Burst Factor	Min.	(T 403 os -76)	18	20	20	20	20	20	20	20
Avg. Tensile Strength	Min. (Kg./15mm)	(T 404 om -82)	1.0	2.0	2.5	2.7	3.0	3.5	3.5	3.5
Breaking Length	Min. (Meter)	(T 404 om -82)	2200	3000	3000	3000	3000	3000	3000	3000
Cobb - 60	g./m ²	(T 441 om – 82)	45	45	45	45	45	45	45	45
Gloss	Min (%)	(T 480 om -99)	28	28	28	28	28	28	26	26
Moisture	(%)	(T 412 om – 88)	5±0.5	5±0.5	5±0.5	5±0.5	5±0.5	6.5±0.5	6.5±0.5	6.5±0.5
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